

Engine Services

Cylinder Boring & Honing

Part#	Description	List	Dealer
CB2	2 Cycle / Per Hole up to 1mm over.....	\$90.00	\$72.00
CB2M	2 Cycle up to 2mm over.....	\$105.00	\$84.00
CB4SC ...	4 Cycle, Briggs, Kohler per hole	\$119.00	\$95.00

Part#	Description	List	Dealer
CB4M	4 Cycle up to 2mm over.....	\$97.50	\$71.00
CB4	4 Cycle / Per Hole up to 1mm over.....	\$81.00	\$65.00

Cylinder Honing

Part#	Description	List	Dealer
CH2	2 Cycle / Deglaze Per Hole.....	\$42.00	\$34.00
CH2M	2 Cycle Hone Multiple Holes.....	\$30.00	\$24.00
	3 & 4 Cyl. Blocks		

Part#	Description	List	Dealer
CH4	4 Cycle / Deglaze Per Hole	\$35.00	\$28.00
CH4M	4 Cycle Hone Multiple Holes	\$25.00	\$20.00
	3 & 4 Cyl. Blocks		

Cylinder Resleeving

Part#	Description	List	Dealer
CS2	Most 2-Cycle w/o Power Valve	\$209.00	\$167.00
	(Labor only Sleeve price not included)		
CS2V	Most 2-Cycle w/ Power Valve	\$250.00	\$200.00
	(Labor only Sleeve price not included)		
CS4	Most 4-Cycle drop in /per hole.....	\$110.00	\$88.00
	(Labor only Sleeve price not included)		
CS4B	Most 4-Cycle where cylinder must.....	\$135.00	\$108.00
	be bored to accept a larger sleeve/ per hole		
	(Labor only Sleeve price not included)		

Part#	Description	List	Dealer
CS4C	4-Cycle where extensive	\$219.00	\$175.00
	machining is req. 3mm or larger / Liquid cooled		
	Big Bore (Labor only sleeve price not included per hole)		
CS2B	2-Cycle big bore resleeve with out.....	\$221.00	\$177.00
	power valve		
PMTS	Port match thick sleeve 2-Cycle	\$99.00	\$79.00
	installation TRX,Blaster,Banshee, etc, per cylinder		
PMPC	Port match 2 stroke sleeve to ported...	\$165.00	\$132.00
	cylinder, starting at		

Additional Services

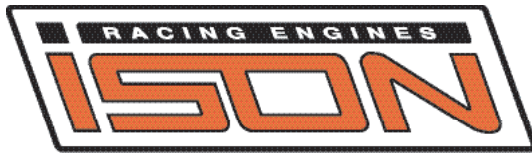
Part#	Description	List	Dealer
CO4	O-Ring 4-Cycle Block / per hole	\$55.00	\$44.00
GSKTM ...	Gasket Removal Multiple Cylinder.....	\$54.00	\$43.00
GSKTS ...	Gasket Removal Single Cylinder	\$31.00	\$25.00
HC	Heli Coil / Per Hole	\$44.00	\$35.00
SR	Remove Cylinder Head Stud	\$4.00	\$3.00
LH	Additional Labor (Per Hour)	\$106.00	\$85.00
BB	Bead Blast (Single Cylinder).....	\$26.00	\$21.00

Part#	Description	List	Dealer
PVA	Re-assemble Power Valve Complete	\$66.00	\$53.00
PVR	Power Valve Removal	\$25.00	\$20.00
PMRP	Port Match Sleeve to existing	\$100.00	\$80.00
	ported cylinder		
CHP	2-Cycle cylinder head polish.....	\$34.00	\$27.00
CRC	2-Cycle chamber recut / squish	\$56.00	\$45.00

4-Cycle Head Services

Part#	Description	List	Dealer
VJ2VS	Valve Job 3 angle - 2 Valve Single	\$175.00	\$140.00
	Cylinder Head (Disassembly, Inspection, Valve Job, Reassembly complete w/New Valve Stem Seals)		
VJ4VS	Valve Job 3 angle - 4 Valve Single	\$225.00	\$180.00
	Cylinder Head (Disassembly, Inspection, Valve Job, Reassembly complete w/New Valve Stem Seals)		
VJ5VS	Valve Job 3 angle - 5 Valve Single	\$250.00	\$200.00
	Cylinder Head (Disassembly, Inspection, Valve Job, Reassembly complete w/New Valve Stem Seals)		
VJM	Valve 3 angle - Multi Cyl. Head (ea)	\$40.00	\$32.00
VJOR	Valve Job +1mm/2mm	\$65.00	\$52.00
	Oversize Radius (ea)		
VGRR	Valve Guide (removal, replace,.....	\$30.00	\$24.00
	(resize, guide not included)		

Part#	Description	List	Dealer
VSRR	Valve Seat removal, replace, recut	\$70.00	\$56.00
	(seat not included)		
CDH	Deck Cylinder Head/Base Single Head	\$54.00	\$43.00
CHHI	Deck Cylinder Inline.....	\$100.00	\$80.00
VJOHC ...	Where camshaft and rockers are.....	\$313.00	\$250.00
	integral to the head like Yamaha Rhino, Grizzly, Wolverine and most utility quads		
	Includes dissassembly, valve job, cleaning, assembly and lash to spec		
VJ400	Includes everything in a VJ4VS but	\$254.00	\$203.00
	specific to TRX400EX		
SBVL	Lash shim over bucket cylinder	\$119.00	\$95.00
	head 4 valve		



Engine Services

MONO Block

Part#	Description	List	Dealer	Part#	Description	List	Dealer
MBCB4 ...	4-Cycle bore and hone per hole	\$103.00	\$82.00	MBCS4 ...	Sleeve install (labor only) per hole.....	\$209.00	\$167.00
MBJW	Jet wash block * req. with any block.....	\$45.00	\$36.00	MBD	Deck block	\$67.00	\$50.00

V-Twin Engine Services

Cylinder Services

Part#	Description	List	Dealer	Part#	Description	List	Dealer
HDHP	Hone Pan/Shovelhead (ea.)	\$37.50	\$30.00	HDCBM ..	Multi pass Bore & Hone Evo & T/C	\$125.00	\$100.00
HDH	Hone Evo & Twin Cam	\$69.00	\$55.00		w/torque plates (ea.)		
HDBP	Bore & Hone Pan/Shovelhead (ea.)	\$69.00	\$55.00	HDCBB ...	883 to 1200 Big Bore Conversion (ea.)	\$157.00	\$125.00
HDCB	Bore & Hone Evo & Twin Cam	\$109.00	\$87.00	HDDC	Deck Cylinder Evo & Twin Cam (ea.)	\$45.00	\$36.00
	w/torque plates (ea.)			HDS58	Sleeve Evo & Twin Cam Cylinder,	\$186.00	\$149.00
					labor only (ea.)		

Engine Case Services

Part#	Description	List	Dealer	Part#	Description	List	Dealer
HDC58	Bore Cases for Big Bore Cylinders	\$245.00	\$195.00	HDHT	Hot Tank Clean HD Engine Cases.....	\$40.00	\$32.00
	(both holes)						
HDSR	Remove studs Evo & Twin Cam	\$25.00	\$20.00				
	(8 studs)						

Cylinder Head Services

Part#	Description	List	Dealer	Part#	Description	List	Dealer
HDCVJ ...	Complete Valve Service (per head)	\$150.00	\$120.00	HDIG	Install Guide (ea.)	\$31.00	\$25.00
HDCVS ...	Cut Valve & Seat (ea.)	\$36.00	\$29.00	HDRH	Resurface Head (ea.)	\$45.00	\$36.00
HDIS	Install Seat (ea.).....	\$75.00	\$60.00				

Marine Engine Services

Part#	Description	List	Dealer	Part#	Description	List	Dealer
CS2MPH .	2-Cycle resleeve power head	\$313.00	\$250.00	CB4MPH	4-Cycle bore & hone power head	\$94.00	\$75.00
	per hole				per hole		
CS4MPH .	4-Cycle resleeve power head	\$238.00	\$190.00	CB2MPH	2-Cycle bore,hone,champer	\$106.00	\$85.00
	per hole				power head per hole		
CH4MPH	4-Cycle hone power head.....	\$38.00	\$30.00	DMPHI	Deck inline power head	\$126.00	\$101.00
	per hole			DMPHV ...	Deck v style power head per side.....	\$104.00	\$83.00
CH2MPH	2-Cycle hone power head.....	\$44.00	\$35.00	MPHJW ..	Jet wash block req. with any block	\$51.00	\$41.00
	per hole						